



Leading Economic Development in Northwest Kentucky

## Northwest Kentucky 20 Largest Private Employers

*(excludes retail and mining)*

<b>Company</b>	<b>Operation</b>	<b>Emp</b>	<b>Est.</b>
Tyson	Mfg-Chicken Processing	1350	1995
Methodist Hospital	Regional Medical Facility	1252	1948
Gibbs Die Casting	Mfg/Headquarters	1000	1966
Rio Tinto Alcan	Mfg-Aluminum Smelter	626	1972
Rayloc	Mfg-Automotive Parts	560	1974
Dana	Mfg-Truck Axles/Brake Comp.	500	1970
Job Corps Center	Training Center	480	1965
Sykes	Inbound Call Center	420	2000
Sunspring	Mfg-Nonferrous & zinc die castings	265	1956
Vincent Ind. Plastics	Mfg-Injection Molding	240	1981
Accuride	Mfg-Truck Wheels and Rims	235	1973
Pittsburg Tank & Tower	Mfg/Headquarters (3 facilities)	205	
Trelleborg	Mfg-Automotive (2 facilities)	202	1978
Service Tool & Plastic	Mfg-Tool & Die/Injection Molding	190	1969
Sonoco	Mfg-Packaging (2 facilities)	176	1967
Brenntag Mid South	Mfg/Regional Headquarters	175	1947
Audubon Metals	Mfg-Heavy Metal Recycler	170	1996
Kenergy Corp.	Headquarters-Electric Utility	169	1936
Sitex Corporation	Headquarters-Uniform Supply	160	1961
Methodist Hospital-UC	Medical Facility	150	1970
Columbia Sportswear	Distribution Center	150	2004